



RAYMOND BROWN

Company Profile

Fortis IBA Processing • Quarry Products • Waste Solutions • Distribution •



CONTENTS

03	Introduction
04	Fortis IBA
06	Raymond Brown Quarry Products
08	Raymond Brown Waste Solutions
10	Raymond Brown Distribution
12	Community Matters
14	Setting the Standards

AN INTRODUCTION TO THE RAYMOND BROWN GROUP of COMPANIES

RAYMOND BROWN are leaders in recycling and waste management, incinerator bottom ash (IBA) processing and we operate a number of quarries and recycling facilities. The company is structured around four operating business units:

- Fortis IBA
- Quarry Products
- Waste Solutions
- Sales & Distribution

As a business, we continuously strive to set new standards, making significant investments and developing innovative solutions to take our industry forward.

Our employees are dedicated to providing a high quality service and our distinctive approach to sustainability sees us constantly investing to ensure the protection of the environment and local community.

All our facilities are operated to the highest standards and we work closely with the statutory authorities to ensure we are continually improving our performance to exceed expectations.

The continued investment in our Community Matters Initiative sees us providing and supporting learning opportunities within the communities in which we work.

Don Coates
Chief Executive Officer

FORTIS IBA

LEADERS IN THE RECYCLING AND PRODUCTION OF IBA, CREATING A QUALITY SECONDARY AGGREGATE FOR USE WITHIN THE CONSTRUCTION INDUSTRY.

Fortis has led the way in IBA processing and marketing for the last 10 years. During this time, we have recycled, processed and distributed over 1,000,000 tonnes of IBA Aggregate for use in the construction industry. In doing so, we have played an integral part in diverting over 4,000,000 tonnes of waste from landfill.

IBA Aggregate is a sustainable and cost effective alternative to Type 1, 6F4 and 6F5 capping and consists of fused clinker, ceramics, glass, stone and concrete. It has been widely used in construction for over 20 years and has been approved by the Environment Agency, Highways England and local authorities with great success. IBA Aggregate can be used in two major applications; unbound, it can be used for bulk fill and sub-bases. when bound, it is ideal for road paving and construction blocks.

Fortis IBA Aggregate affords the end user with many benefits compared to other materials, such as improved California bearing ratio and bulk densities, whilst maintaining workability and providing the environmental benefits of being locally sourced.



RAYMOND BROWN QUARRY PRODUCTS

LEADING QUARRY OPERATORS AND PRODUCERS OF QUALITY AGGREGATES FOR THE CONSTRUCTION INDUSTRY, PROVIDING SUSTAINABLE SOLUTIONS TO THE BUILT ENVIRONMENT.

Raymond Brown Quarry Products operate a number of quarries across Hampshire, Dorset, Wiltshire and Berkshire. All our sites are operated to the highest standards and the business continually develops opportunities and invests in new technology to ensure we provide responsibly sourced, sustainable materials for the construction industry.

We provide a full range of quality products for construction, sports and utilities applications from our quarries, including:

- Aggregate (range of sizes)
- Sharp Sand
- Building Sand
- Asphalt Sand
- Grit Sand
- As Dug Sand
- Washed Sand

Our expertise and dedication to restoring, enhancing and improving land after extraction is one of our key skills. We provide responsible restoration and improvement of biodiversity and we guarantee thorough aftercare to ensure our sites are enhanced for the local community.

Our site teams are committed to proactive community liaison and ongoing stakeholder engagement, working closely with the local community to provide relevant environmental, quality and technical information when looking to develop sites.





RAYMOND BROWN WASTE SOLUTIONS

LEADING RECYCLING AND WASTE MANAGEMENT
BUSINESS IN THE SOUTH OF ENGLAND, OPERATING
ACROSS HAMPSHIRE, WILTSHIRE, BERKSHIRE AND
OXFORDSHIRE

Raymond Brown Waste Solutions provide sustainable solutions to minimise the environmental impacts associated with waste to commercial, industrial, local authority clients and the general public. The company operates a modern skip and roll-on roll-off service to meet the requirements of both trade and domestic customers, as well as operating 6-wheel and 8-wheel grab lorries, capable of carrying 12 or 16 tonnes fully loaded.

Operating a network of facilities to minimise waste and maximise recovery, we are able to achieve recycling rates of over 90%. The business operates three recycling centres across Hampshire and Oxfordshire and a state-of-the-art A303 Materials Recovery Facility which has been designed to receive up to 75,000 tonnes of waste per annum.

RAYMOND BROWN DISTRIBUTION

PROVIDING LOGISTICAL AND COMMERCIAL SERVICES TO ALL OF THE RAYMOND BROWN BUSINESSES AND OTHER AGGREGATE PRODUCERS, DISTRIBUTING CONSTRUCTION MATERIALS ACROSS THE SOUTH.

Raymond Brown Distribution deliver a full range of quality primary and secondary aggregates, including; sands, shingles, crushed concrete, soil, IBA Aggregate and limestone sub-base materials into the construction industry from a network of strategic locations throughout Southern England.

The business operates a fleet of tipper lorries which ensure we can safely and efficiently deliver any quantity of material from five tonnes upwards. Safety is at the forefront of everything we do and we pride ourselves on being a responsible company offering a superior customer service and high quality products.

Engaging with the community has always been a key priority for our business and our entire fleet of lorries has been designed by local schoolchildren, each with its own school name. The designs are based around the theme of recycling and each child whose design features on the school lorry received a £10 book voucher and goody bag.



COMMUNITY MATTERS INITIATIVE

WE ARE CONSTANTLY DEVELOPING LEARNING OPPORTUNITIES TO ENSURE THAT THE LOCAL COMMUNITY BENEFITS FROM OUR OPERATIONS.

Corporate social responsibility and community engagement is a key priority for our business. We are committed to maintaining positive relationships within the communities in which we work and are constantly developing opportunities to ensure that the local community benefits from our operations.

To ensure that community engagement remains a priority for our business, we have introduced our Community Matters Initiative and education mission:

“To provide and support learning opportunities within the communities in which we work.”

We recognise that by working openly and collaboratively, we can provide a range of different learning opportunities within the industry.

We open our doors each year to our neighbours, schools, colleges, specialist interest parties and other companies, to demonstrate our wide range of operations and facilities.

Over the past seven years, Raymond Brown has directly educated over 2,000 children and offered continual professional development and study opportunities to a number of adults.

EXAMPLES OF INITIATIVES:

- ◆ Classroom lessons or lectures
- ◆ Design a tipper lorry
- ◆ Site visits and school trips
- ◆ Competitions
- ◆ Community open days
- ◆ Projects in partnership with clients
- ◆ Provision of learning resources
- ◆ Specialist interest & CPD days
- ◆ Support to local projects
- ◆ Career events



SETTING THE STANDARDS

HEALTH, SAFETY, QUALITY AND THE ENVIRONMENT

HEALTH & SAFETY

Our RoSPA Gold Medals demonstrates our ongoing commitment to ensure excellent health & safety performance within the business.

Raymond Brown operates a formal Compliance Management System and we make it our business to be safe, continually improving our standards, by encouraging open communication and having the people on board with the right skills in place.

Our dedicated in-house Assurance Department and business HSQE Advisors provide guidance on health and safety legislation and assistance on how to comply with these, as well as our own in-house, standards.

SUSTAINABILITY & THE ENVIRONMENT

Being a sustainable business is fundamental to our success and we are striving to be truly sustainable by addressing our environmental, social and economic impacts.

Raymond Brown operates a formal Environmental Management System ISO 14001 : 2015 as part of the company procedures.

Our dedicated in-house Environmental Management Team offers specific advice and ensures compliance with regulations.

QUALITY

All our sites are operated to our quality management system. Our quality objectives are to ensure that we achieve and maintain customer satisfaction whilst seeking continual improvement in our business performance. To ensure this, we have an experienced in-house Quality & Technical Team.





RAYMOND BROWN

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